















## Shanghai Autocraft Co., Ltd.

**World Class Fastener Manufacturer** 

### **Company Profile**



- Over 20 years' manufacturing experience, new facility set up in 2005 in expansion
- Total area 88000 m²
- Over 450 employees

- Manufactures standard and automotive fasteners
- Annual manufacture capacity approx.60,000 tons
- State-of-the-art world class manufacturing facilities with production processes including wire processing, cold heading, thread rolling, heat treatment, surface treatment, sorting and packaging
- Registered to ISO9001, TS16949, ISO14001 and OHSAS18001, ISO/IEC17025 accredited lab



#### Location



- -- 25 Minutes to Pudong International Airport
- -- 15 minutes to Shanghai Disney Land



#### **Main Products and Markets - 1**

#### 1.Product categories: both standard and non-standard fasteners available:

- -- Standard fasteners:
- 8.8/10.9/12.9 hex bolts and socket screws;
- tapping screws, chipboard and wood screws, washers and nuts;
- -- Non-standard fasteners for OEM clients in automotive, truck and earth-moving equipment, etc.;

#### 2. Size Rages:

-- Bolts and Screws: M3-M30, length up to 350mm

-- Nuts and Washers: M3-M30

#### 3. Capacity: 5000 tons/month

#### **Analysis of Our Capacity:**

1) Total is 5000 tons per month, among which:

50% for OEM or automotive fasteners = 2500 tons per month

50% for standard fasteners = 2500 tons per month, and among which

Approx. 60% of standard fasteners is high tensile class 10.9+12.9 = 1500 tons;

Approx. 40% of standard fasteners is class 8.8 and others screws = 1000 tons

2) summary: capacity 1000 tons for standard 8.8 bolts and screws,1500 tons for 10.9+12.9 bolts, and 2500 tons automotive fasteners.





#### **Main Products and Markets - 2**

#### A complete fastening solution

automotive fasteners & special parts









high-end industrial fasteners





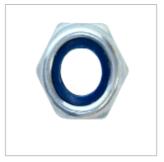




Commercial fasteners











## **High-end industrial fasteners**

High tensile class 8.8/10.9/12.9, grade 5/8

| Picture | Product                      | Specification  |   |
|---------|------------------------------|--|---|
|         | Hex socket head cap screw    | DIN 912, ISO 4762, JIS B 1176<br>Class 8.8/10.9/12.9<br>M3 - M30         | ANSI / ASME B18.3<br>Alloy steel<br>6# - 1 1/4  |
|         | Hex socket button head screw | ISO 7380, JIS B 1174<br>Class 8.8/10.9/12.9<br>M3 - M16                  | ANSI / ASME B18.3<br>Alloy steel<br>6# - 5/8    |
|         | Hex socket flat head screw   | DIN 7991, ISO 10642, JIS B 1194<br>Class 8.8/10.9/12.9<br>M3 - M16       | ANSI / ASME B18.3<br>Alloy steel<br>6# - 5/8    |
|         | Hex head cap screw           | DIN 931, 933, 960, 961, ISO4014<br>4017, Class 8.8/10.9/12.9<br>M6 - M30 | ANSI / ASME B18.2.1<br>Grade 5/8<br>1/4 – 1 1/4 |



**Durasok®** 

**Durahex**®



#### **Branded Product: DURASOK – Advanced Socket Screw Technology**

Durasok socket screws are advanced in design and manufacture technology which make them high-performance. They are very well used in industries like aviation, automotive, high speed train, military, heavy equipment, etc.

High performance leads to reduced number of screws used for the same joint, smaller and lighter equipment, less machine failure and down time. Durasok means extra benefit at less cost. Durasok socket screws are available in China through Autocraft, providing top-grade solution for customers who demand maximum precision, service life, reliability and premium technical services.

## **Excellent design** and performance

- 1 Higher level of mechanical properties
- 2 Smooth wide radius at the root of the runout and complete threads render Durasok stronger and more fatigue resistant than regular flat or sharp root thread screws.
- 3 Specially designed fillet radius increases screw fatigue life by 100% at critical head shank juncture
- Optimized tooling and forging technology drive metal to flow evenly and continually without laps, endowing Durasok with excellent properties
- Patented marking of thread size in the head facilitates the identification of the screw size
- 6 Tight tolerance and well controlled depth of the socket engage the wrench to the best making proper seating of the screw easier

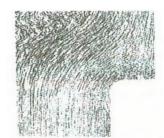
12.9

## Reliable process and service

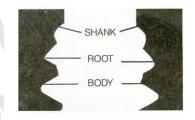
- Advanced quality management system
   ISO9001, TS16949 and AS9100
   certified; lean manufacture practiced
- Computerized annealing, heat treat and finish process for quality uniformity
- Latest and state-of-the-art raw material spheroidizing annealing process to avoid oxidation and decarburization of wire
- Latest coating technology to ensure long period of protection against corrosion
- Special technical training and support for distributors and customers
- Strict production and dispatching record kept for total traceability solution
- Complete product range with national distribution network

Please visit our web site to learn more:

www.autocraft-china.com







Manufactured by Autocraft Industrial (Shanghai) Ltd. in collaboration with Autocraft USA, LLC



#### **Commercial Fasteners -- Construction Screws**

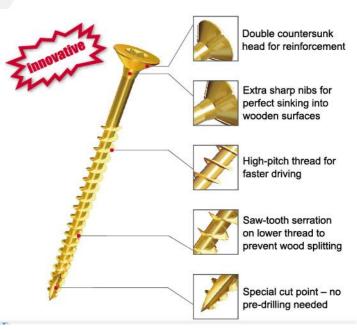
- Twin thread / twin fast wood screws
- Chipboard screws,
- Drywall screws, Decking screws
- Self-drilling screws,
   According to DIN/EN or drawing

**Size:** Ø3.0-Ø12.0, length up to 450 mm

#### Finishes available:

- Zinc plated Yellow Cr6+,
- Zinc plated Cr3+,
- Ruspert 1000-2000 hrs NSST,
- Grey Phosphate oiled or waxed
- Black Phosphate oiled or waxed







## **OEM PARTS -- Chassis & Body Fasteners**

For Volvo, Ford, GM, VW, Changan, JAC etc.



Hex lobe recess button head with washer screw



Pan head six lobe socket Taptite screw



Hex flange bolt



Taptite thread rolling screw with washer



(60

Wheel stud



Pan lobed socket shoulder Duo-Taptite screw





## **OEM PARTS -- Engine Fasteners**

Engine bolts for FIAT, MAN, CUMMINGS, CAT, JEELY, CHANGAN ETC.

Flywheel case bolt

Main bearing bolt

Cylinder head bolt

Connecting rod bolt

Cylinder head main bolt

Other bolts



Flywheel bolt



Cylinder head main bolt



Double end stud



Cylinder head bolt



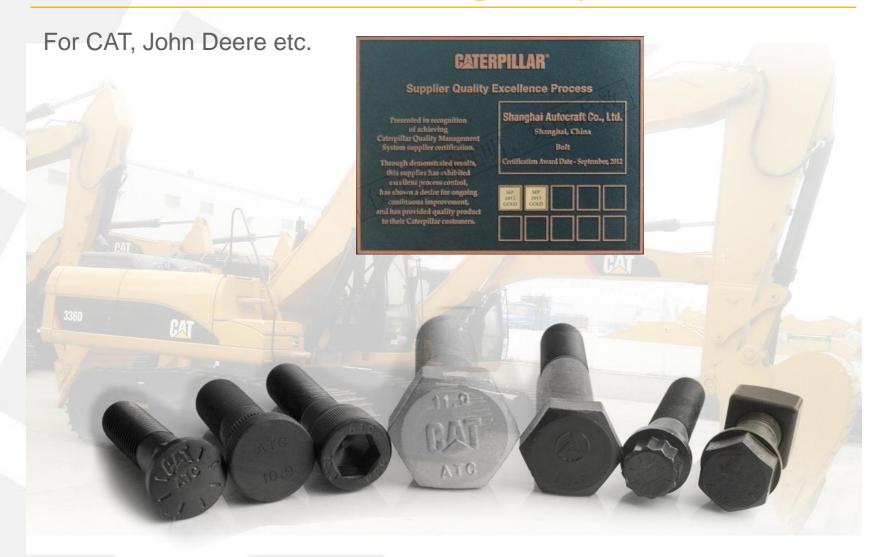
Con rod bolt



Spline soc flange screw



## **OEM Fasteners for off-high-way vehicles**





## **OEM Fasteners for Earth Moving Equipments**

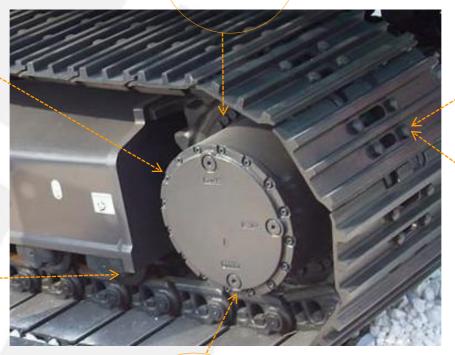
Crawler track shoe and sprocket fasteners



Socket head cap screw



Sprocket fixing bolt Hex cap screw

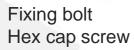




Track shoe bolt/nut



Track shoe bolt





Socket flat head cap screw



## **Nuts, Female parts and Stamped parts**

#### for OEM's and distributors







Square weld nuts



Output shaft locking parts



Projection weld nuts



All metal lock nuts



Rivet nuts



Nut washer assembly



Washers and stamped parts



#### **Special Coating Technologies**

Autocraft can supply products with a wide range of specialized coatings with top coats and patches:

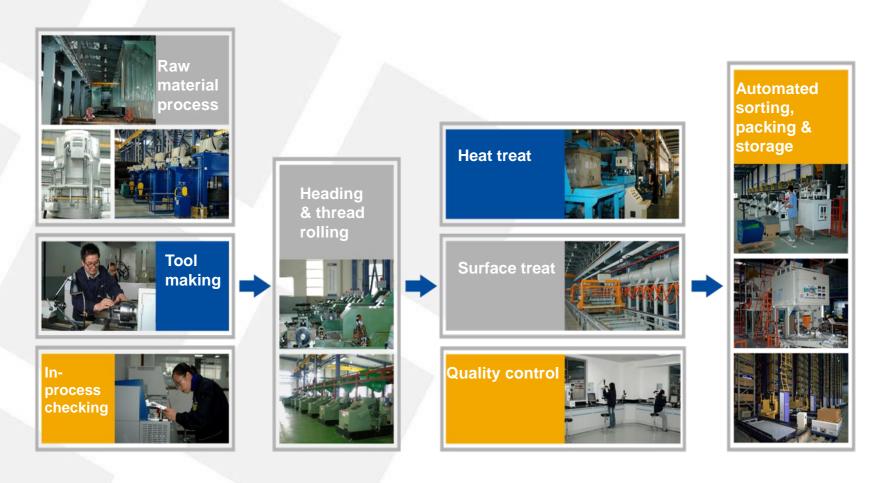
- Nylok
- Three Bond
- Loctite
- 3M Scotch-Grip
- Precoate
- Dacromet
- Geomet
- Magni
- Delta





### **Manufacturing Process**

Major process: Raw material processing -> Heading -> Thread rolling-> Heat treat-> Surface treat -> Automated sorting -> Packing





## **Wire Processing**

 Bell type annealing furnaces (world best in the industry)

Wire drawing machines







## **Cold Heading**

- Multi-station Cold Formers imported from USA and Korea
   --high precision and efficiency
- Bolt formers with wide range for M3 - M33mm max part length 350mm

6 station nut part formers
 for nuts and female parts
 with internal and/or external thread





## **Thread Rolling**

Flat die thread rolling machines from Taiwan

Round die thread rolling machines from Taiwan

Thread tapping machines







### **Heat Treatment**

Continuous mesh belt furnace
 Fully computerized and automated

De-phosphating line





#### **Surface Treatment**

 Phosphating line, acid zinc plating line, alkaline zinc/zinc nickel plating line

PLC control and fully automated

Trivalent
Chemicals approved by OEMs

Hydrogen De-embrittlement-- continuous line and batch furnaces







## **Sorting Machines**



- ■Automated Sorters with Laser, Eddy Current, and Vision from USA
- Roller Sorting

capable of sorting for: dimensional problems, thread defects, foreign parts & cracks



#### **Automated Warehouse**

Wholly automated

Barcode system

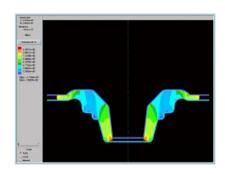




### **Research & Development**

# R&D and Application Engineering by our fastener experts

- Technical research in basic fastener theory, manufacturing, assembling, and testing, etc.
- Research in forming tool design and making
- Synchronized design & development with OEMs
- Assembling support and failure analysis
- Fastener technology exchange





#### Licensed technology -Taptite 2000 & Taptite II License

We are a licensed Taptite 2000 and Taptite II manufacturer. We produce these products for Changan Ford, Volvo and VW.

This license allows Autocraft to manufacture and supply genuine products listed below:

**TAPTITE®** 

TAPTITE® II

**DUO-TAPTITE®** 

TAPTITE 2000®

MAGTITE 2000®

**EXTRUDE-TITE®** 

FASTITE® 2000™

**PLASTITE®** 

**PUSHTITE II®** 

**POWERLOK®** 

**KLEERLOK®** 

**SEAL PRODUCTS** 

B-, C-, P-, S-TITE®

Peter Kammüller

**Director Market Development** 



### Licensed technology - Remform License

We are a licensee of Remform tapping screws for plastic components. Mr. Cunlu Yan Shanghai Autocraft Co. Ltd. 168 Nanlu Highway Nanhui Industrial Zone Shanghai 201300 China

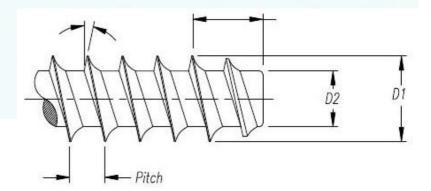
15thNovember 2010

Dear Mr. Yan

Please find enclosed one original copy of the above mentioned agreement (REMFORM®) and amendment3 (TRILOBULAR®) for your safekeeping.

Kind regards

Sylvia Perotto





### Licensed technology – MAThread and MATpoint

We are a licensee of MAThread and MATpoint. We supply GM.

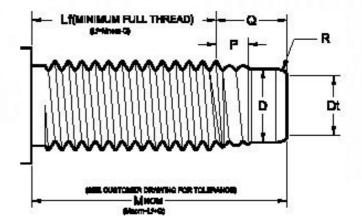
This letter confirms that Autocraft Industrial (Shanghai) Ltd., located at No. 168 Nanlu Highway, Nanhui Industrial Zone, Shanghai, China is a MAThread, Incorporated licensee in good standing. They are licensed to quote, manufacture, and market MAThread® and MATpoint® products worldwide.

Please contact me with any questions or concerns.

Sincerely,

Judy W. Spicer

**Director of Business Operations** 

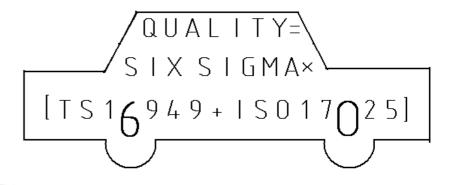




### **Quality Assurance**

- Certified to ISO/TS16949
- Set up effective quality management system per ISO/TS16949
- Deployment of 5 manuals: APQP, FMEA, SPC, MSA & PPAP
- Lab accredited to ISO/IEC17025
- Lean Six Sigma production system







## **Management System Certificates**

ISO/TS 16949 CERTIFICAT ۰ CERTIFICATE CERTIFICADO The Certification Body of TÜV SÜÖ Management Service GmbH certifies that ۰ Shanghai Autocraft Co., Ltd. CEPTHOMIKAT No. 168 Nanlu Road, Nanhui Industrial Zone. Shanghai, P. R. China Post Code: 201300 has established and applies a Quality Management System for Manufacture of Cold Formed Parts, Fasteners; Processing of Wire; Heat Treatment and **Surface Treatment of Metal Parts** (without Product Design as per Chapter 7.3) An audit was performed, Report No. 78743142 Proof has been furnished that the requirements according to ۰ ISO/TS 16949:2009 CERTIFICATE Third Edition 2009-06-15 are fulfilled. The certificate is valid from 2013-01-31 until 2016-01-30 Certificate Registration No.: 12 111 35248 TMS IATF Certificate No.: 9156004 ۰ ZERTIFIKAT TOV SSE Management Service Setol + Services regarded + Roberts da HE - MESS Mixeline + Germany TOV

ISO 9001



ISO 14001



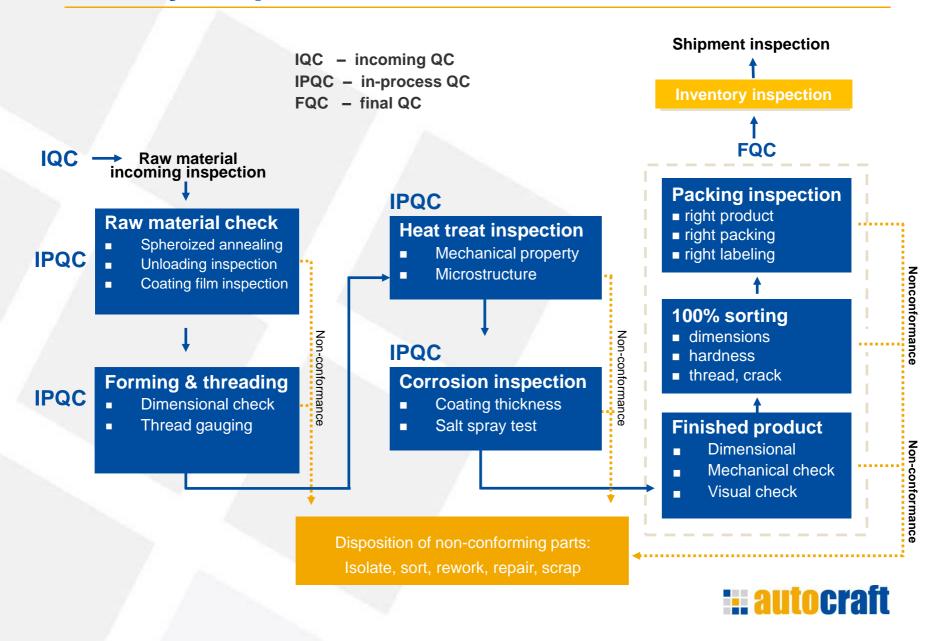
#### ISO/IEC17025



OHSAS 18001



### **Quality Inspection Flow**



#### **Advanced Testing Center**

#### Our central lab is certified as per ISO17025

#### Scope of testing facilities:

- Chemical composition
- Hardness test
- Metallographic structure
- Tensile
- Fatigue strength & life
- Impact toughness
- Torque, tension & friction
- Driving speed
- Contour measurement
- 3D dimension measurement
- Coating thickness & salt spray life
- Magnetic particle & eddy current test
- Sorting (laser, eddy current, vision, roller)

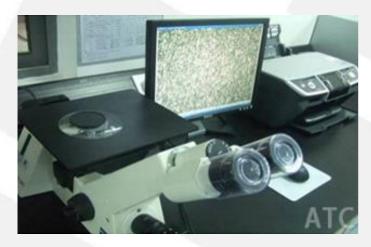




#### **Test Facilities -1**



Vacuum spectrometer from Germany



Metallographic microscope from Germany



Japanese FUTURETECH hardness tester



Contour-graph from Germany



#### **Test Facilities -2**



Dimensional laser lab from USA



Swiss made high frequency fatigue tester



US MTS-SANS tensile tester



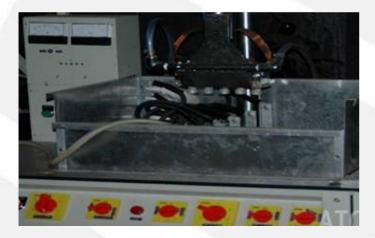
Impact toughness tester



#### **Test Facilities -3**



Torque-tension-friction tester from Germany



Magnetic particle flaw detector



German X-Ray coating/plating film tester



Salt Spray Test Chamber



#### **Global Presence**





### The Autocraft advantages

#### Cost saving and superior service with Autocraft

#### **International standards**



Raw material processing



**Complete processes** 



**Automated production** 



**Full product range** 



**Customized production** 



**Total quality control** 



**Innovative services** 



**Superior supply chain** 





#### **AUTOCRAFT -- World's Leading Fastener Manufacturer**



